

Town of Londonderry, Vermont

Housing Needs Assessment Committee

Meeting Agenda

Tuesday, November 15, 2022 – 4:00 PM

Meeting will be held remotely online, see information below

1. Call Meeting to Order
2. Additions or Deletions to the Agenda [1 VSA 312(d)(3)(A)]
3. Community Survey Status
4. Review Stakeholder Outreach Plan
5. Discuss Timeline and Next Steps
6. Schedule next meeting
7. Adjournment

NOTE: The meeting will be held remotely on Zoom meeting software with connection information as shown below. The Town is providing the following physical location at which the general public may view and participate in the meeting:

**Londonderry Town Office
100 Old School Street
South Londonderry, VT.**

Join Zoom Meeting

<https://us02web.zoom.us/j/89095176946>

Meeting ID: 890 9517 6946

One tap mobile

+16465588656,,89095176946# US (New York) 16469313860,,89095176946# US

Dial by your location

+1 646 558 8656 US (New York)

Find your local number: <https://us02web.zoom.us/j/89095176946>

It is strongly recommended that potential participants familiarize themselves with Zoom software prior to the meeting as the Committee will not dedicate time to educating the public in its use.

Posted and distributed on September 14, 2022