

# Town of Londonderry, Vermont

## Housing Needs Assessment Committee

### Meeting Agenda

Wednesday, October 12, 2022 – 2:00 PM

Meeting will be held remotely online, see information below

1. Call Meeting to Order
2. Additions or Deletions to the Agenda [1 VSA 312(d)(3)(A)]
3. Discuss updates, next steps and information needs with Housing Needs Assessment consultant
4. Other matters
5. Schedule next meeting
6. Adjournment

**NOTE: The meeting will be held remotely on Zoom meeting software with connection information as shown below. The Town is providing the following physical location at which the general public may view and participate in the meeting:** Londonderry Town Office  
100 Old School Street  
South Londonderry, VT.

Join Zoom Meeting

<https://us02web.zoom.us/j/89525217089>

Meeting ID: 895 2521 7089

One tap mobile

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Dial by your location

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+1 646 558 8656 US (New York)

+1 309 205 3325 US

+1 312 626 6799 US (Chicago)

+1 301 715 8592 US (Washington DC)

+1 253 215 8782 US (Tacoma)

+1 346 248 7799 US (Houston)

+1 386 347 5053 US

+1 564 217 2000 US

+1 669 444 9171 US

+1 669 900 6833 US (San Jose)

+1 719 359 4580 US

Meeting ID: 895 2521 7089

Find your local number: <https://us02web.zoom.us/u/kbVcHdZliw>

*It is strongly recommended that potential participants familiarize themselves with Zoom software prior to the meeting as the Committee will not dedicate time to educating the public in its use.*

Posted and distributed on October 7, 2022