

Town of Londonderry, Vermont

Housing Needs Assessment Committee Meeting Agenda

DRAFT 1

Thursday, September 15, 2022 – 3:00 PM

Meeting will be held remotely online, see information below

1. Call Meeting to Order
2. Additions or Deletions to the Agenda [1 VSA 312(d)(3)(A)]
3. Committee organization
 - Elect Chair, Vice Chair and Secretary
4. Kick-off discussion with Housing Needs Assessment consultant
5. Other matters
6. Schedule next meeting
7. Adjournment

NOTE: The meeting will be held remotely on TEAMS meeting software with connection information as shown below. The Town is providing the following physical location at which the general public may view and participate in the meeting:

Londonderry Town Office
100 Old School Street
South Londonderry, VT.

Microsoft Teams meeting

Join on your computer, mobile app or room device

[Click here to join the meeting](#)

Meeting ID: 228 264 960 09

Passcode: UeBMth

[Download Teams](#) | [Join on the web](#)

Or call in (audio only)

+1 321-558-6945,,677134807# United States, Orlando

Phone Conference ID: 677 134 807#

[Find a local number](#) | [Reset PIN](#)

[Learn More](#) | [Meeting options](#)

It is strongly recommended that potential participants familiarize themselves with Microsoft Teams software prior to the meeting as the Committee will not dedicate time to educating the public in its use.

Posted and distributed on September 14, 2022